

IN THE CLAIMS:

Please cancel claims 1-6 and add the following new claims:

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- 1 31. (New) A method in accordance with claim 7 wherein the pair of
2 rails coupling the bottom lead frames include aligners and the pair of rails coupling the
3 top lead frames include corresponding holes, and wherein when the top lead frames are
4 flipped onto the bottom lead frames, the aligners and holes are used to ensure proper
5 alignment.
- 1 32. (New) A method in accordance with claim 15 wherein the pair of
2 rails coupling the bottom lead frames include aligners and the pair of rails coupling the
3 top lead frames include corresponding holes, and wherein when the top lead frames are
4 flipped onto the bottom lead frames, the aligners and holes are used to ensure proper
5 alignment.
- 1 33. (New) A method in accordance with claim 23 wherein the pair of
2 rails coupling the bottom lead frames include aligners and the pair of rails coupling the
3 top lead frames include corresponding holes, and wherein when the top lead frames are
4 flipped onto the bottom lead frames, the aligners and holes are used to ensure proper
5 alignment.